

Technical Data Sheet

TA CLEAR PU FIRE-RETARDANT SYSTEM

Supersedes previous issue dated 20/03/08

DATE 02/09/10

TA is a code used to encompass the whole fire-retardant coating system, consisting in two coats of basecoat (TU0022/00) and one coat of topcoat (TZ2210/00, TZ2225/00 or TZ2275/00).

It is essential to follow the instructions provided in this technical data sheet to ensure class 1 fire resistance and therefore validity of homologation.

Certifications

- UNI 9796 DM 06/03/92 Ministero degli Interni omologazione n° BO1159PVI100001 Cl. 1 di reazione al fuoco.
- BS 476 – Part 7 – Class 1 – Oak, birch plywood and pine-veneered MDF

Areas of use

Flat panels (doors), assembled furniture, turned parts.

Not to be used on veneers glued with thermoplastic materials, assembled parts with cellular or laminated structure with air cavities (e.g. rattan) or cavities filled with heterogeneous materials.

Description of fire retardant coatings system: (see each component for hardening ratio):

Basecoat: TU0022/00 (hardener TH0222/00): 2 coats of 150 gr/m² each (300 gr/m² in total)

Interval between coats: 2 hours

Sanding: manual - at least 24 hours after the second coat of basecoat

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WARNING: ACTUAL VISCOSITY OF SOME PIGMENTED AND/OR THIXOTROPIC PRODUCTS MAY DIFFER FROM THE VISCOSITY SHOWN ON THE TECHNICAL DATA SHEET. DIFFERENCES ARE TO BE REGARDED AS ACCEPTABLE IF WITHIN 30% MAXIMUM.

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Also machine sanding is applicable. In any case, sanding of a fire retardant coating must be light so that not to excessively reduce the film thickness with consequent decrease in protection against fire.

Topcoat: TZ2210/00 – TZ2225/00 – TZ2275/00 (hardener TH0222/00): 1 coat of 150 gr/m²

Total application weight (basecoat + topcoat): 450 gr/sqm

Technical characteristics of the basecoat TU0022/00:

Method of use:	spray or curtain coater	
Mixing procedure:	by weight	
Part A	TU0022/00	100
Part B (hardener)	TH0222/00	50
Solids content (%):	66.5 ± 2	
Specific gravity (kg/l):	1.150 ± 0.030	
Viscosity (DIN 4 at 20°C):	Part A	150" ± 5"
	A + B	18" ± 2"
Drying time:	Dust free:	5'
	Touch dry:	80'
	Stackable:	24 hours
Pot-life:	1 hour	
Shelf-life:	If the product is properly stored, shelf-life is unlimited.	
	After long periods of storage, always check homogeneity and stir well before use to eliminate any possible sediment.	

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Technical characteristics of the topcoat TZ22/00:**

Versions	10, 25, 75 gloss
Method of use:	spray or curtain coater
Mixing procedure:	by weight
Part A	TZ22**/00 100
Part B (hardener)	TH0222/00 50
Solids content (%):	49 ± 2
Specific gravity (kg/l):	0.990 ± 0.030
Viscosity at 20°C (DIN 6):	23" ± 2"
Drying time:	Dust free: 20' Touch dry: 90' Stackable: 24 hours
Pot-life:	2 hours
Shelf-life:	If the product is properly stored, shelf-life is unlimited. After long periods of storage, always check homogeneity and stir well before use to eliminate any possible sediment.

General characteristics of the system:

TU0022/00 ensures excellent build and clarity even in case of high application weight.

Some types of glues may react with fire-retardant pigments contained in the basecoat and cause blooming. A preventive test is therefore always required to check the product's reaction.

TZ22**/00 is a very versatile topcoat characterised by a good scratch resistance, as well as an excellent smoothness and ease of use (by spray and curtain coater).

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The full system overcomes the typical problems of fire retardant coatings: actually it does not cause problems of blushing and chemical-physical features as well as drying time are similar to conventional PU systems.

Warning

Before use, both basecoat and topcoat are to be carefully stirred to the bottom of the can by means of a long spatula or a stick.

Any sediment due to storage must be homogenised with the rest, otherwise aesthetical characteristics and fire resistance will be affected.

Keep products from humidity. Avoid application in humid environment.

The products perform their fire-retardant action through a progressive carbonisation reaction in relation to the temperature they are subject to.

Keep products from heat.

Do not store at temperatures exceeding 50°C.

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