

AQUIMAX PRIMER

TECHNICAL DATA

FEATURES		
Properties	Good Covering Quick Drying Smooth Sanding	
Recommended Use	Interior General Use MDF Board Rustic	
Application Method	Spray Gun Cup Airmix System	
Recommended Hardeners	N/A	
Diluyentes Recs.	Water	
AVAILABLE PACK SIZES		
WO4167	25Kg	
WO4360	5 Litre	
TYPICAL DATA (25°C)		
Supply Viscosity (CPS)	30-50	
Density (g/cm ³)	1,290-1,320	
Solid Content (%)	53-57	
VOC Content (% Weight)	2.50	
GENERAL FEATURES		
Drying Conditions at 25°C	Dust Free (min)	10-15
	Touch Free (min)	30-40
	Stackable	24 hours
	Sanding / Overcoating	3-4 hours
	Recommended Weight (g/m ²)	120-160
Tunnel drying	Flash Off	2-5 min @ 25°C
	Laminar Flow Air	15-20 min @ 40-45°C
	Cooling	10 min
	Spreading rate (m ² /l)	10-15
SUBSTRATE PREPARATION		
Sand the surface previously with 180-240 grit sand paper. Make sure the surface is clean of dust or any other contaminant (grease, silicone, etc)		
The sanding and drying will improve if we apply a temperature of 35-40°C during drying time.		

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AQUIMAX SELF SEALER

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APPLICATION ADVICE

Ready to use product. It is recommended to apply at temperatures between 20-25°C and relative humidity of 45-70%. Every tool used should be made of stainless steel. They should be clean immediately with water or appropriate solvents. Air renovation is necessary 3/4 times per hour in drying chambers.

Application	Spray Gun	Airmix
% Thinner	20-25	20-25
Nozzles	2-2.5	09-11
Air Pressure (Bar)	2.5-3	0-2
Pump Pressure (PSI)		40-120

PRECAUTIONS

Mix properly before using.
Paint residues must be removed according to current regulations.
With regard to the danger and toxicity of this product before using it, we advise you to read its MSDS.
Expiry date: 1 Year (storage between 5-35°C)

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