

# Repair Process Board

## G. POLISHING

### COMPOUND



1



Apply small amount of 3M™ Perfect-It™ III Fast Cut Plus Compound (50417) to the new panel. If new 3M™ Perfect-It™ Compounding Pad (50487), work compound into pad before applying to panel.

2



Place pad onto panel and start up rotary polisher. Work a small area at a time, re-applying compound when moving to a new area.



3



Apply small amount of 3M™ Perfect-It™ III Extra Fine+ Compound (80349) to the panel.



Attach 3M™ High Gloss Polishing Pad (50488) to rotary polisher and start up machine, move across panel until high shine is achieved.

### FINISH



4



Shake bottle and apply 3M™ Perfect-It™ III Ultrafina SE (50383) to the vehicle, aiming to work half a square metre at a time.

5



Using 3M™ Perfect-It™ Ultrafina SE High Gloss Polishing Pad (50388), start with medium pressure to remove swirls/holograms, then less pressure to achieve best possible finish.

6



Finally remove liquid residue using a 3M™ Perfect-It™ III Ultrafina High Performance Cloth.