

ULTRIMAX Acid Catalysed Lacquer Matt

TECHNICAL DATA

PRODUCT DESCRIPTION	A range of modified acid-catalysed lacquers with a VOC content below 570 grams per litre making them suitable for Mass Balance applications where the maximum VOC content is 1.6 times the solid content. The 330 range of lacquers process fast cure and good sanding characteristics.
👁️ FEATURES	A very rapid curing lacquer capable of meeting the Severe Use requirements of BS 6250 on horizontal surfaces.
✓ RECOMMENDED USE	MDF and most wood substrates.
📏 PHYSICAL PROPERTIES	MIXING RATIO: 10 : 1 v/v 13900 or 08670 catalyst COLOUR: Clear GLOSS: 10% VISCOSITY: 31-33 Sec B4 @ 20°C VOC CONTENT: 535 grams/litre (without catalyst) WEIGHT SOLIDS: 45% FLASH POINT: Below 22°C POT LIFE: up to 24hours recommended COVERAGE: 12m ² per litre.
📏 FILM THICKNESS	WET FILM THICKNESS: 80 microns DRY FILM THICKNESS: 25 microns
☑️ SURFACE PREPARATION	Ensure surfaces are clean, dry and free from dust or other contamination.
🔧 APPLICATION METHODS	2 or 3 coats by conventional spray application. For best results apply 1 coat over basecoat. Although the recommended pot-life is up to 24 hours, catalysed material will remain workable for up to 3 days after mixing in a closed container, but film properties may be affected. Any over-spray dust formed during the coating process e.g. in spray areas, MUST be thoroughly damped with water prior to disposal.
🏠 STORAGE LIFE	12 months from manufacture date.
🕒 DRYING / OVERCOATING	Touch-dry 15 mins. Hard-dry 30 min. Pack after 16 hours. CURING TIMES: 30 Minutes @ 60°C
💧 THINNERS	Ultrimax Thinners.
⊕ HEALTH & SAFETY	Please refer to the material safety data sheets for further information.

The information in this data sheet is correct, to the best of our knowledge, based on laboratory tests and practical experience. However, as the product is used under conditions which are beyond our control, we cannot guarantee anything but the quality of the product itself. We recommend that users carry out tests to satisfy themselves with the suitability of the product for its intended use. These details are subject to revision from time to time, without notice.