

ULTRIMAX PRE-CATALYSED TOPCOAT PCX019

TECHNICAL DATA

FEATURES:

- Based on a durable 1k melamine resin system
- High opacity with anti-scurr additives
- Fast drying for speedy production schedules
- Hardwearing with good adhesion & marr resistance

USES:

Interior joinery & furniture.

TOPCOAT:

- Matt 10%
- Semi Matt 20%
- Satin 30%

TOPCOAT CATALYST:

N/A

BASECOAT:

- PCX073 MDF Pre-Cat White Primer 5/25L

BASECOAT CATALYST:

N/A

THINNER FOR SYSTEM:

Ultrimax Standard Thinner - T100

CLEANER FOR EQUIPMENT:

Ultrimax Standard Thinners T100

APPLICATION EQUIPMENT:

Conventional airless / airmix or HVLP spray equipment

MIX RATIO:

N/A

The information in this data sheet is correct, to the best of our knowledge, based on laboratory tests and practical experience. However, as the product is used under conditions which are beyond our control, we cannot guarantee anything but the quality of the product itself. We recommend that users carry out tests to satisfy themselves with the suitability of the product for its intended use. These details are subject to revision from time to time, without notice.

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APPLICATION:

Stir & mix the products well prior to use. Thin with Ultrimax Standard Thinner as required up to a maximum of 10% by volume.

Apply a light coat of PCX073 Primer, allow to dry, de-nib.

Apply a further coat of PCX073 Primer as necessary.

Allow to dry overnight.

After a further de-nib, Tak cloth, apply a full even coat of PCX019 Topcoat

Allow to dry overnight prior to packing.

Coverage may vary according to shade chosen. For example, a Grey or Beige will cover better than a Red or Yellow.

FURTHER INFORMATION:

Please ensure that the total system film thickness (DFT) does not exceed 150 microns

- Maximum of 2 coats in any 8 hours.

CLEANING AND MAINTENANCE:

Clean regularly with a soft dry cloth. When needed wipe with a moist cloth. Neutral cleaning detergents or household cleaners with low amounts of alcohol or waxes can also be used.

To meet the guidance of the drying times stated below the operation Temperatures of both the environment and product will need to be within 18°C - 20°C.

Lower or higher Temperatures of either the environment or product will have an impact on the stated drying times. Please speak with the Technical Team on how to manage any adverse changes.

Storage Temperatures should be maintained above 5°C.

Coverage	Touch Dry	Recoat Time	Max Resistance	Pot Life	Mix Ratio	Shelf Life	Pack size
6-9 Sq.m/lt	20 Mins	60 Mins	7 Days	N/A	N/A	12 Months	1, 2.5, 5, 20 & 25L

HARDNESS



ENVIRONMENTALLY FRIENDLY

