

# ULTRIMAX MDF White Primer

## TECHNICAL DATA

PRODUCT DESCRIPTION	A fast-drying cellulose based primer for application to wood and similar substrates such as MDF used for interior application.	
FEATURES	May be overcoated with cellulose, or pre-cat finishes.	
RECOMMENDED USE	Most wood and wood based substrates.	
PHYSICAL PROPERTIES	MIXING RATIO:	n/a
	COLOUR:	White
	GLOSS:	Primer
	VISCOSITY:	70-80 Ford 4 cup
	VOC CONTENT:	634 gms/litre
	WEIGHT SOLIDS:	47%
	FLASH POINT:	Below 22°C
	POT LIFE:	n/a
FILM THICKNESS	COVERAGE:	10m <sup>2</sup> per litre.
	WET FILM THICKNESS:	80-100 microns
	DRY FILM THICKNESS:	25-30 microns
SURFACE PREPARATION	Ensure surfaces are clean, dry and free from dust.	
APPLICATION METHODS	Should be thinned for conventional spray application through a 1,8 tip at 50 psi or 9-11 thou for a pressure fed system . Also suitable for airassisted airless spray equipment. Thin with 08350 for application onto MDF. Apply 1 or 2 coats as required. Use a knotting primer or sealer such as 04004 where required our knots on pine.	
STORAGE LIFE	12 months from manufacture date.	
DRYING / OVERCOATING	Touch dry 20 min. 1 hour to sand. CURING TIMES: n/a Dust free: 8 minutes Overcoating: 60 minutes	
THINNERS	T100 Thinners	
HEALTH & SAFETY	Please refer to the material safety data sheets for further information.	

The information in this data sheet is correct, to the best of our knowledge, based on laboratory tests and practical experience. However, as the product is used under conditions which are beyond our control, we cannot guarantee anything but the quality of the product itself. We recommend that users carry out tests to satisfy themselves with the suitability of the product for its intended use. These details are subject to revision from time to time, without notice.