

## Technical Data Sheet

## AML3519/13 HYDROPLUS WHITE WATERBORNE BASECOAT FOR EXTERIORS

DATE 11/30/15

Colours	white
Area of use	Doors and window frames, wooden products exposed to the outdoor environment.
Method of use	Air mix, air less spraying. Conventional spraying is not recommended.

### Product data

Solids content (weight %) theoretical	54 ± 1
Specific gravity (kg/m3)	1330 ± 30
Viscosity (KU) Stormer – test performed at 23°C	85-90
Flammable (Flash point >55°C)	No
Frost sensitive	Yes
Storing	6 months at 5-30°C – Storing at higher temperature reduces shelf life, do not expose to direct sunlight

### Drying

Recommended application weight (g/m2):	150 - 200
Air drying (temperature 20°C)	>2 hours
Forced drying (temperature 30-40°C)	30-60 minutes
Forced drying (temperature 40-50°C)	20-30 minutes
IRM	Not recommended

All kind of drying requires good ventilation and circulation. Do not stack before surface temperature below 30°C. Exterior products: should be not exposed to water, water condensation or temperatures below 0°C with in 48 hours after application.

Waterborne primer for exterior finishing. Designed for windows and other wooden surfaces. Provides a flexible finishing with good outdoor durability. Characteristic for this primer is the fast drying. This primer should be over coated with a top coat.

### General information

According to the legislation we provide information regarding dangerous materials. The safety data sheet contains facts about the components, primarily solvents and acids which present the dangerous characteristics. The safety data sheet will be sent on request. All values and recommendations above are to be considered as guidance only. Many factors beyond our control may have an influence on the coating result. Should a problem arise, please contact us and we will advise accordingly. We reserve the right to alter the above specifications.